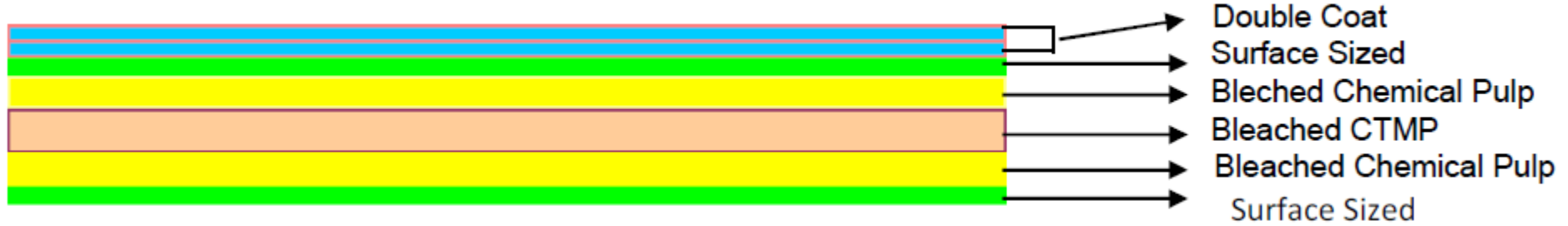


TECHNICAL SPECIFICATIONS - TIGER FBB

Item		Unit	Tolerances	Specifications						
Grammage		g/m ²		220	240	260	280	300	360	380
Grammage Variation		%	±	4						
Caliper		μ m	±5%	360	400	440	490	530	650	700
Stiffness Taber 15°	CD	mN.m	-15%	4.6	6.4	8.3	10.9	13.3	21.6	24.4
	MD			9.3	12.7	16.8	21.8	26.6	43.2	48.9
Brightness Tappi T452		%	±2.0	85						
Print-surface Roughness Tappi T555		μ m	≤	2.5						
Gloss (75°) top		%	≥	40						
Moisture (at arrival) Tappi T412										
≤300 GSM		%	±1.00	6.75						
>300 GSM		%	±1.00	7.75						
Scott Bond Tappi T833		J/m ²	≥	150						

CONSTRUCTION



CERTIFICATIONS & COMPLIANCES	
Manufacturing	ISO 9001, ISO 14001, OHSAS 18001, BRC Global Standard
Environmental & Safety	FSC, Light ECF, CII Green Co Platinum, SMETA 4 Pillar
Regulatory	REACH, ROHS
Food Contact	BfR Recommendation XXXVI, BfR Recommendation XXXVI/2, US FDA CFR 21, 176.170, US FDA CFR 21, 176.180